

# **Supply Chain Management**





- 1. Right Product
- 2. Right Customer
- 3. Right Time
- 4. Right Place
- 5. Right Quality
- 6. Right Quantity
- 7. Right Cost



# **Functions of Supply Chain Management**



## 1. Supplier Management

1. Functions and aims

2. Scope of work

Methodology
 Procedures

 The goal of supplier management is to ensure that suppliers meet or exceed the buyer's expectations in terms of;

- 1. Right Product
- 2. Right Quantity
- 3. Right Quality
- 4. Right Time

- Reduced costs and improved relationships with suppliers
- Work collaboratively to co-develop new processes, managing compliance as well as payment of invoices.

- a) Establish goals
- b) Supplier finding & market comparison
- c) Selection of suppliers
- d) Define the terms
- e) Monitor the performance
- f) Contract (renewal / termination)



#### VENDOR COMPARISON Vendor Comparison Analysis

Evaluation Categories	Weight	Vend		Vend		Vendor C			
Categories		Rate	Score	Rate	Score	Rate	Score		
Cost	00%	00	00	00	00	00	00		
Staff Requirements	00%	00	00	00	00	00	00		
System Efficiency	00%	00	00	00	00	00	00		
Equipment	00%	00	00	00	00	00	00		
Score	1.00		3.55		3.85		3.85		
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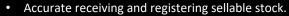


### 2. Inventory receiving & inspection



2. Scope of work

Methodology
 Procedures



- Validation of;
  - a. Customs approval
  - b. Quality defects.
  - c. Shipping damages.
- Validation of PO : Bill of Lading / Air Way Bill, Delivery note, Packing list & Invoice.
- If confiscated : move to "Shipment Confiscated Area". (illegal drugs, counterfeit, embargo country, food or medical devices not approved by the FDA, or shipments not approved by government local authority)
- Shipping damages : Process the insurance claim.
- Quality / Production defects checks : Identification of quality defected items & report

- Stock management APP & Purchase orders availability.
- Stock receiving through : RFID handheld.
- RFID enabled receiving.









## 2. Inventory receiving & inspection (2/2)

4.Organizational Structure

5. Validation of process

6. Check list / Monthly Package

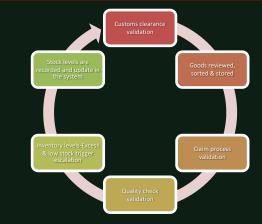


- Customs clearance validation
- Goods reviewed, sorted & stored
- Claim process validation
- Quality check validation
- Inventory levels are monitored. Excess & low stock trigger escalation
- Stock levels are recorded and update in the system

#### System generated repots;

- In Goods Receiving Report
- Quality Check Report
- Marine Insurance claim report
- Shipment discrepancy report (shortage / excess)

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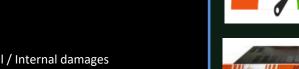
In Goods Receiving Report
 Shipment discrepancy report (shortage / excess)

## 3. Quality Random Check (1/3)

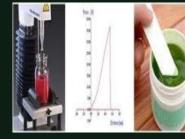
- Customer satisfaction
- Prevent damaged stock supply to end user
- Avoid return sales
- Increasing productivity

Inhouse Quality checks on inventory;

- Physical inventory check for External / Internal damages
- Specific inhouse regulatory checks
  - □ Pharmaceuticals OTC- Basic FDA regulations
  - Cosmetics, Perfumeries & Personal Care- Odour analysis, formula separation
  - Garments, Fabrics-pH test, weaving, colouring, sewing, trimming
  - Electricals-Connection of conductors, Accessories & equipment, Thermal effects, Protection against shock & Other local government regulations.
- Trained QA professionals are on board, in order to evaluate the quality of the inventory received.
- QA check list will be implemented in coordination with supplier to meet quality, efficacy, and safety requirements.











3.Methodology <u>/ Pr</u>ocedures

2. Scope of

work

1. Functions &

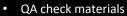
## 3. Quality Random Check (2/3)

4. Describe the job demands

5. Equipment & <u>Ma</u>terials

6. Employment Eligibility

- QA Professional
- QA ground supporting team



- FDA regulatory guide, Odour analyser, pH analyser
- QA Compliances document / check list
- Regulatory documents / check list

• QA experts with relevant field will be board to upon customer demand







## 3. Quality Random Check (3/3)

7.Organizational Structure

8. Validation of process

9. Check list / Monthly Package



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System generated repot;

Quality Check Report





Quality control											
Va	lidati	on	Verification								
Did we build the right model?	is the model useful?	Have we accurately modelled decision problem?	Did we build the model right?	is the model correctly built and functioning?	is the model free from errors?						

Template;

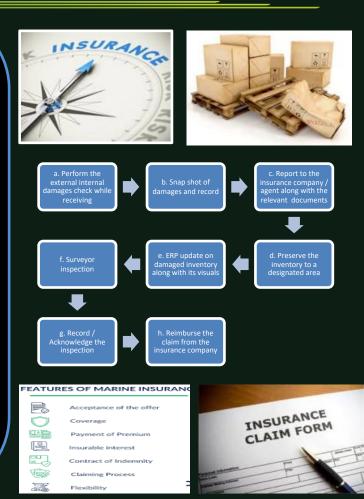
Quality Check Report

## 4. Shipping/Marine Insurance damages (1/3)

Shipping damage, loss, and delays are inescapable. When these events occur, the shipper has to file a claim to recover the loss. Thus, it is mandatory to understand the claims process and law.

- The concept of this insurance also includes the stranding or sinking of ships as in many circumstances there is no return of the ship and goods which have been sent out. There are mainly three kinds of marine insurances, ocean, inland & air.
- The scope of marine insurance as defined by the marine insurance act covers all man-made calamities or perils which include, theft, robbery, piracy, arson, etc. This insurance also covers for natural calamities such as earthquakes, lightning, cyclones, etc.
- Whether it is in Land or in the Ocean or Air, marine insurance will cover the loss and damage if the goods, freight, merchandise or the instrument of transport face some perils during transit.

 Trained Professionals are on board, in order to evaluate the loss and damages and process the claims through the insurance company or agent.



1. Functions & aims

2. Scope of work

3.Methodology / Procedures

## 4. Shipping/Marine Insurance damages (2/3)

4. Describe the job demands

5. Equipment & Materials

6. Employment Eligibility

- Claim Coordinator : Result driven admin assistant with a passion for • detail. Ability to provide administrative support for complex and time sensitive duties as well as routine duties. Able to adapt working under pressure. Self driven performing task with minimal supervision.
- Operations Assistant. Warehouse Manager •

Marine insurance claim process check list.

#### Check list for Marine Insurance claim

- 1. Original Policy or Certificate of Insurance

- 4. Notice of claim against Carriers, Port Authority, Forwarder and their replies on liability
- applicable]
- 7. Delivery Receipts such as Carriers' Loading and Discharge Tally Sheets, Containers' Stuffing and Unstuffing Tally Records, Port Integrated Import Documents (applicable for
- QC Report on extent of damages and quantities affected (applicable for materials, sem
- 11. Repair/Replacement Bill(s) where applicable
- Warehouse operation experts with relevant field will be board to handle this process.



#### COVERAGE UNDER MARINE INSURANCE

Three Types of Marine Insurance clauses

#### CLAUSE A

#### CLAUSE B

Maximum Coverage

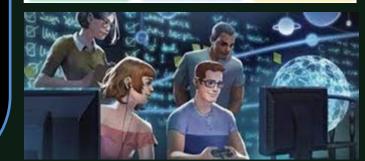
Clause C

Additional Coverage

#### It covers losses due to It covers the shipment breakage, chipping, against events such as denting, bruising, theft, earthquake, volcanic non-delivery, all water eruption, and damage damage, etc. due to rainwater. Also, covers Clouse B & seawater, river water etc. Also, covers Clause C

It covers the shipment against events such as fire, discharge of cargo in case of distress, explosion, accidents like sinking, capsizing, derailment, collision etc.

**Basic Coverage** 



## 5. Inbound process (1/3)

#### Inbound Process

- Barcode validation with RFID reader
- Validation of Spec with PO
- Uploading to sellable stock to ERP systems
- In Goods Receipt (IGR) report to supplier
- Shelf allocation / Inventory consolidation
- Put away

1. Functions &

aims

2. Scope of work

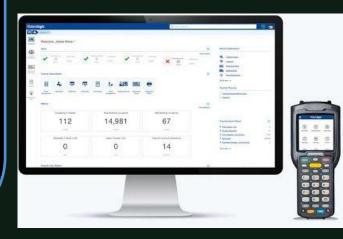
3.Methodology

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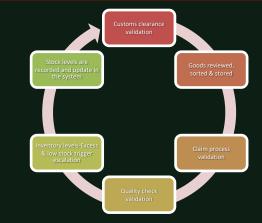


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Templates;

In Goods Receiving Report
 Shipment discrepancy report (shortage / excess)



#### IGR Report - Template

Date																	
				SKU maste										Receipt			
Supplier code	Local code	Classification	SKU description	Location / Bin #	Specs-1	Specs-2	Specs-3	Visuals	Unit	Inv#& Date & Qty in Unit		Inv#& Date	Total Import				
76789-1212-22	31001-1	Crockery Pot	e pot with XXX de	t 40 cm X "" Dia	light blue "AB	тва	TBA		1s/10s/ Doz/Box etc.	3	22	2	222	222	111		582
76789-1212-23	31001-2	Crockery Pot	e pot with XXX de	t 40 cm X "" Dia	light blue "AB	TBA	TBA		1s/10s/ Doz/Box etc.	3	22	2	222	222	111		582
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76789-1212-26	31004-3	Chair	air with XXX desi	ТВА	тва	TBA	TBA		1s/10s/ Doz/Box etc.	3	22	2	222	222	111		582

## 6. Define the storage (1/3)

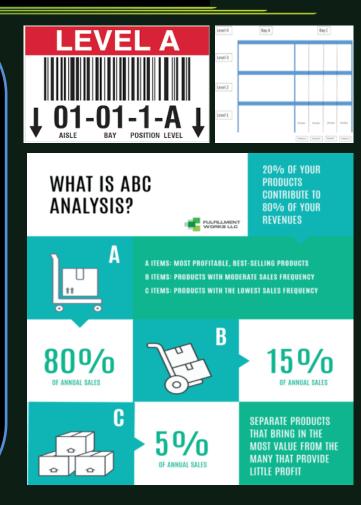
1. Functions & aims

2. Scope of work

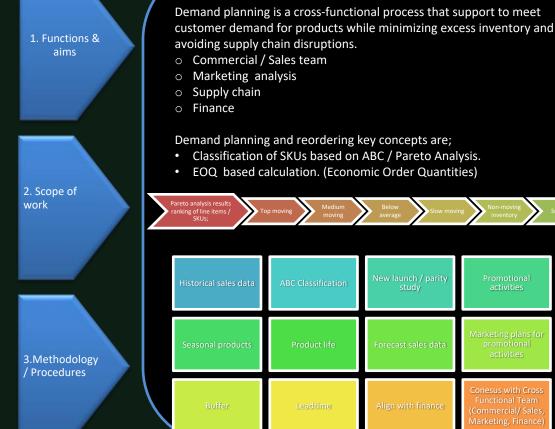
3.Methodology / Procedures • Strategically plan and manage storage space in line with storage guidelines. Warehousing layouts and storage efficiencies.

- Implement warehouse layouts based on ABC analysis, storage plan as per the inventory classification, plan routes and process timely shipments.
- Manage the warehouse modernization project. Efficiency in space planning, storage layouts
- An organized SKU storage warehouse layout design provides easy access to stored goods, minimize travel time, and improve order fulfilment rates.
- Strategically plan and manage logistics, warehouse, transportation and customer services

a. ABC Classification / Pareto analysis data sheet
b. FIFO / LIFO
c. Batch number
d. Expiry date
e. Warehouse layout



### 7. Demand Planning & Reordering



#### Automated inventory optimization REVIOUS FORECAST SET GENERATE PTIMIZED BATA DEMAND REORDER PO INVENTORY POINT Forecast demand based Set reorder point fo con takes and products based or demanda, your invent management system PRINCIPLE PARETO **RESULT** 207 RESULT amazon ob 20% OF YOUR PRODUCTS CONTRIBUTE TO WHAT IS ABC ANALYSIS? 80% OF YOUR REVENUES CONTRACTOR А В 80% 15% 15 a C SEPARATE PRODUCTS SEPARATE PRODUCTS THAT BRING IN THE MOST VALUE FROM THE MANY THAT PROVIDE LITTLE PROFIT 5% Pareto Diagram -10.044 10.000 Contract of Contra

## 8. Customization & kitting process

1. Functions & aims

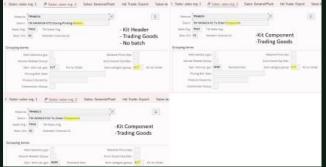
2. Scope of work

3.Methodology / Procedures Grouping of multiple products together for regular sale or promotional sale.

Kitting specifically defines a set of complementary items that can be sold as a new product.

Step 1	Step 2.	Step 3.	Step 4.		-
<ul> <li>Determine;</li> <li>a. Items for kitting.</li> <li>b. Complementary items / leaflets / brochure etc.</li> </ul>	<ul> <li>Product master creation</li> <li>Barcode printing &amp; labelling</li> <li>Promo labelling</li> </ul>	• Assemble and pack the kit	• Dispatch for sales	ŀ	







## 9. Inventory outbound flow (1/2)



2. Scope of work

3.Methodology / Procedures  Outbound involves moving goods to the customer or end user. The steps include;

- o Customer order placement
- $\circ~$  Picking & Packing
- o Shipping
- Delivery
- Customer service related to delivery
- Proof Of Delivery

• An order is identified as an inbound shipment when the vendor physically packs the purchase order items to ship to one of the buyer's receiving destinations.

Outbound inventory movements to B2B & B2C;

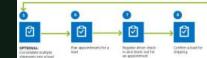
- o Invoice
- Packing list
- Delivery note
- o House Way Bills / Air Way Bills
- Handheld readers











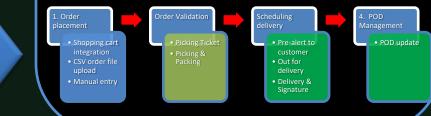


## 9. Inventory outbound flow (2/2)

#### 1. Order placement

- a. Shopping cart integration
- b. CSV order file upload
- c. Manual entry
- 2. Order Validation
  - a. Picking Ticket
  - b. Picking & Packing
- 3. Scheduling delivery
  - a. Pre-alert to customer
  - b. Out for delivery
  - c. Delivery & Signature
- 4. POD Management

3.Methodology / Procedures







2. Scope of work

1. Functions &

aims

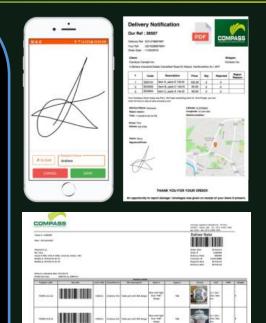
## 10. Proof Of Delivery

1. Functions & aims

2. Scope of work

3.Methodology / Procedures  Compass delivery management involves the organizing, administering and deploying of efficient logistics processes that digital tools power, to ensure that goods are properly and efficiently moved from our warehouses to the last mile.

- An essential element in last mile tracking and visibility, it ensures that a package's condition is in line with the consignee's expectations.
- It streamlines the billing process and can protect a business from dispute claims.
- The basic form of POD, the deliverymen will collect a signature from the consignee, with the date and time when the recipient received their package.
- Proof of delivery will ideally include the recipient's address and a description of the package or goods.



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#### 11. Inventory Ageing & Provision computation

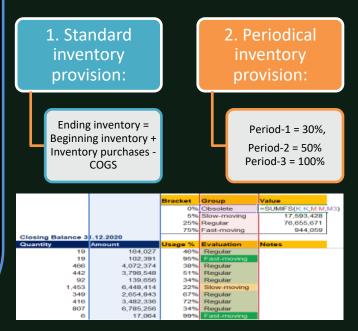
1. Functions & aims

2. Scope of work

3.Methodology / Procedures

- Inventory ageing analysis can set based on ;
  - a. ABC Analysis
  - b. Periodical
- Stock report is extracted on every 1 day of the month and ageing report displays into 60 / 120 / 180 / 240 /365 / 730 days.
- Provisions are funds set aside by a business to cover specific anticipated future expenses or other financial impacts.
- An example of a provision is the estimated loss in value of inventory due to obsolescence. Provisions vs. reserves. Provisions and reserves both represent funds set aside for future expenses.
- As per IFRS, four crucial metrics that measures a close eye on over the course of the year:
  - 1. Inventory turnover
  - 2. Average days to sell
  - 3. Return On Investment
  - 4. Inventory carrying costs

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### 12. Market Returns

### 1. Functions & aims

Items ordered and delivered might have to be returned due to dispatching warehouse due to:

- 1. Defect or damages;
- 2. Duplicate orders or overdeliveries;
- 3. Delayed delivery (in case items are no longer required).

#### Goods must be;

- $\checkmark~$  In unused condition.
- ✓ Free from debris/fibers/animal hair.
- ✓ In original packaging with product manuals & instructions.
- $\checkmark$  Invoice included and with all labels intact

If goods are returned or rejected for quality reasons the vendor has to replace them or issue a credit note.

Market return of inventory items dispatched from a warehouse should be kept separate area.







2. Scope of work

3.Methodology / Procedures

#### 13. Insurance coverage

#### 1. Functions & aims

2. Scope of work

3.Methodology / Procedures To reduce financial uncertainty and make accidental loss manageable, while shipping, handling and last mile delivery.

1. Marine Insurance coverage: Marine Liability focuses on liability risks for clients with exposures in the direct or indirect marine operations.

2. Storage insurance coverage: Against damage of inventory, including. Policy covers in the event of

- a. Fire
- b. Water damages
- c. Vandalism
- d. Theft

3. Hauliers Insurance coverage: While transporting heavy and / or large loads of goods and materials.

4. Couriers Insurance coverage: While carrying and delivering parcels, loaded in a small van or even on a scooter in the city.

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#### 14. SLOB Management

1. Functions &

2. Scope of work

3.Methodology / Procedures The word "SLOB" refers to inventory that has reached the end of its product cycle. Dead inventory. This inventory has not been sold or used in a long time and is not likely to be used in the near future.

#### Forecast demand

Use data and analytics to anticipate sales shift and adjust inventory while considering similar or parity line items or SKUs.

#### Early warnings

Fine-grained metrics with high sensitivity, preferably by individual product, can generate an alert to act on quickly.

#### Competitive monitoring

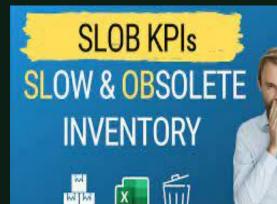
Keep tabs on new offerings, promotional activities, price off, execution of marketing campaign prior to inventory to build up.

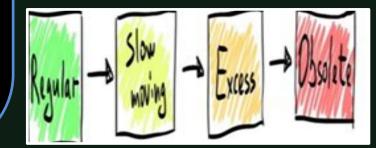
#### Supply chain communication

Insights from big customers and suppliers provide an early heads-up.

#### Inventory ERP system

Good ERP automates the early warnings a business needs to stay ahead of slow-moving inventory challenges.





#### 15. Damage Management



2. Scope of work

3.Methodology / Procedures Damages due to;

- 1. Shipping Insurance claimed & reimbursed.
- 2. Market returns
- 3. Manufacturing defects
- 4. Other damages (due to flood, fire, handling)

Identify the types of damage

- Repairable
- Non repairable
- Prepare a damage report for each damaged inventory item.
- Financial approvals
- Write off from inventory records

✓ Manage the destruction

- ✓ Authority approvals
- ✓ Environmental approvals





## 16. Inventory count & auditing

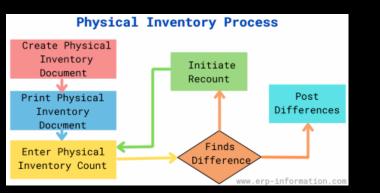
### 1. Functions & aims

2. Scope of work

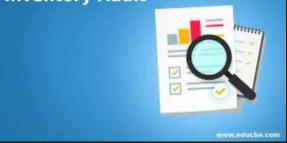
3.Methodology / Procedures

#### Counting & auditing benefits

- 1. Negligible errors
- 2. Focused decision making
- 3. Operational efficiency
- 4. Improved satisfaction
- 5. Accurate reports
- 6. Minimize time
- Review records
- Count
- ✓ Investigate & reconcile
- ✓ Alter procedure / approvals
- ✓ Adjust records



#### **Inventory Audit**



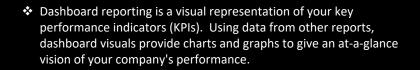


## 17. Cloud based live reporting

1. Functions & aims

2. Scope of work

3.Methodology / Procedures



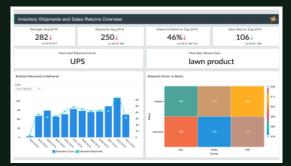
It provide the reader with the rationale for the research, a description of the method used to conduct the research, the findings, results, a logical discussion, and conclusions / recommendations.

Reports are written to present and discuss research findings.







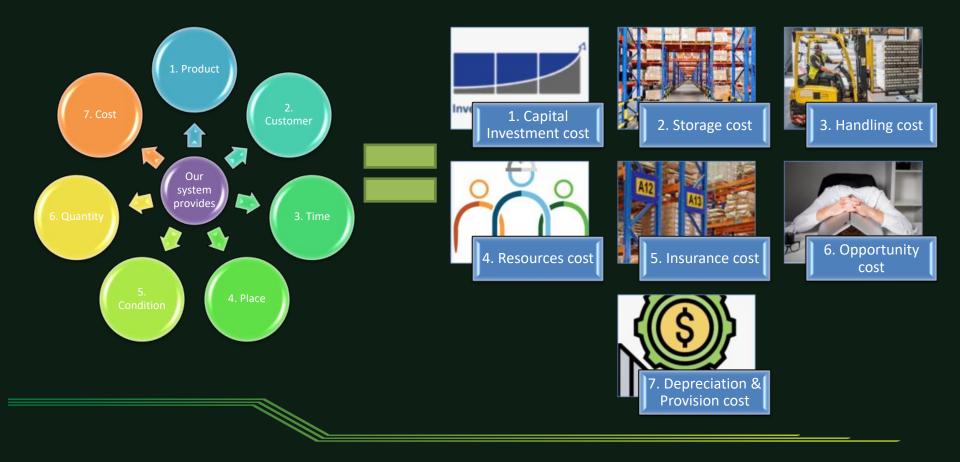


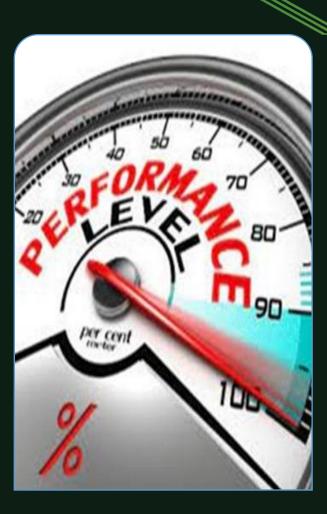
#### Inventory Management- Monthly pack

Date

Date						
SI #	Section	Reports-1	Reports-2	Reports-3	Reports-4	No. of documents
1	Supplier management	Vendor Comparison Matrix	Product Comparison Matrix	Pricing Comparison matrix		3
2	Inventory Receiving & inspection	Inspection check list				1
3	Quality Checks	Quality Check				1
4	Shipping / Marine Insurance damages	Marine Insurance Claim				1
5	Inbound Process	IGR / GRN				1
			Location master- Chamber (Aisle, Bay &			
6	Define the storage	Warehouse Storage & Layout	Bin)	Cleanliness	Garbage handling	4
7	Demand planning & reordering	Demand Planning File	Item Master	Forecast Report		3
8	Customization / kitting process	Kitting Report				1
9	Inventory / Stock Outbound	Delivery Order				1
10	Proof Of Delivery	POD Summary				1
11	Inventory provision computation	Stock Ageing Report	Provision computation			2
12	Market Returns and its process	Market returns data				1
13	Insurance coverage	Inventory value data				1
14	SLOB management	SLOB data				1
15	Damage management	Damage data				1
16	Inventory count and auditing	Inventory count and auditing				1
						24

# **Components of Inventory carrying cost**





## 18. Evaluation

